

Date: Monday, 1/7/2008 3:38:51 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PIN
Job Number : 36640	
Estimate Number : 12287	
P.O. Number :	Part Number : D33561
This Issue : 1/7/2008 S.O. No. :	Drawing Number : D3356 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : 30389	Material :
Written By : <u>08.01.8</u>	Due Date : 1/31/2008 Qty: 8 Um: Each
Checked & Approved By : <u>08.01.8</u>	
Comment : est rev. A 06.02.10 new issue EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M303R0313	303 ROUND BAR
-----	-----------	---------------



Comment: Qty.: 0.4200 f(s)/Unit Total : 3.3600 f(s)  
 5/16": 303 SS Roundbar  
 batch: M 17365

FF 09-01-08 (8)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

08/01/11  
 1-cut 3.00" long  
 1-cut ~~4.40~~ 4.40" long  
 2-Bend as per dwg D3356

FF 09-01-08 (8)

EB 08/01/14 (8)

3- Trim to length and drill hole as per dwg D3356

FF 08-01-31 (8)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

d 08/01/30 (x8)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: 87

8/1/31 54 (x8)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

D 08/02/01 (8)

Job Completion

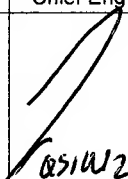
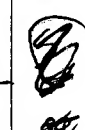
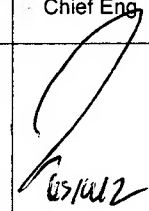



C 208/01/31

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

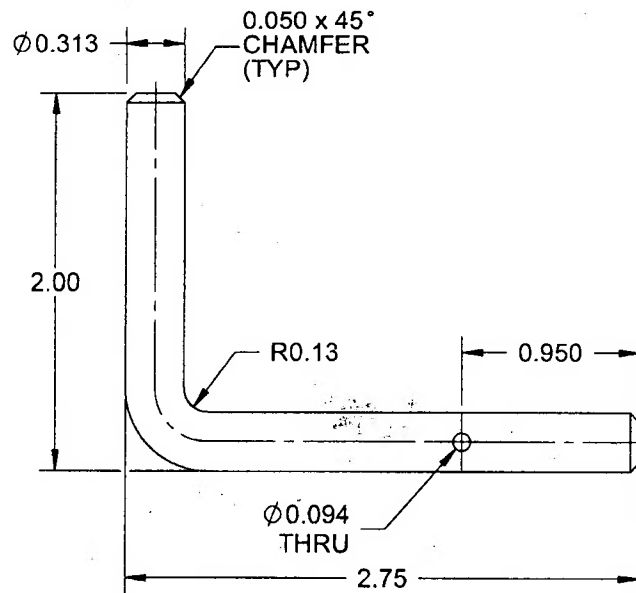
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/02/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/01	2	8 piece were scrap because w/o call wrong length until 3.600 as to be 4.400	 08/01/01	Scrap & destroy  change w/o to instruct He correct length & cut	SB 08/01/01 	 08/01/01	 08/01/01	

NOTE: Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. <b>D3356</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.13</b>	TITLE <b>PIN</b>		SCALE 1:1
A	04.12.13	NEW ISSUE	

**RELEASED**  
[Stamp: 04/03/04]**D3356-1 PIN****NOTES:**

- 1) MATERIAL: AISI 304/303 ROUND BAR STAINLESS STEEL (REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36640

**COPYRIGHT © 2004 BY DART AEROSPACE LTD.**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.